We manufacture Drills Left, Right and Centre!

We introduce ourselves as a leading manufacturer of HSS Twist Drills. We manufacture LEFT hand cutting, RIGHT hand cutting and CENTRE drills.

We are located near Bangalore and have the requisite machinery and expertise. Our personnel have 3 decades of experience in drill making.

We export our products to the USA and the UK and have a very satisfied clientele in these countries. Our customers in India include Grasim Industries, JK Tyres, Greaves Cotton, Honda Siel, DCM, Bridgestone, Siemens just to name a few.

Our strengths lie in our ability to provide our customers with very high quality products at reasonable prices and prompt deliveries. Now that you have the 'HOLE' picture, we look forward to fulfilling your needs for drills.

Our product range includes -

- Cobalt Drills
- LH Cutting Drills
- Quick Spiral Drills
- Drill with Tennon
- · Special Drills for specific applications
- Step Drills
- End Mills
- Punches
- Ejector Pins



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HSS DRILLS



STUBS

LONGS

EXTRA LONGS/ DEEP HOLE DRILL S

AIRCRAFT EXTENSION DRILLS

STEP DRILLS

CRANK SHAFTDRI LLS

CRANK SHAFTDRI LLS

CRANK SHAFTDRI LLS



ISO 9001:2000 V E X IL



Parallel Shank Extra Long Series Crankshaft Drills, Deep Hole Drilling Parabolic Drills for heavy duty drilling

Minimum Dia 0.5 mm

Maximum Dia 16 mm

Maximum OAL 1000 mm

Taper Shank Extra Long Series Crankshaft Drills, Deep Hole Drilling Parabolic Drills for heavy duty drilling

Minimum Dia 3 mm

Maximum Dia 20 mm

Maximum OAL 500 mm

Aircraft Extension Drills

Minimum Dia 1.5 mm, Letter A, WG 52

Maximum Dia 12.5 mm, Letter Z WG # 1

Parallel Shank Long Series

Minimum Dia 0.5 mm Maximum Dia 16 mm

Taper Shank Long Series

Minimum Dia 3 mm

Maximum Dia 20 mm

Miniature Drills

Minimum Dia 0.4 mm





For the tyre industry
Minimum Dia 0.5 mm



Centre Drills

Minimum Pilot Dia 0.8 mm Maximum Pilot Dia 6.3 mm

End Mills - COBALT

Minimum Dia 2 mm

Maximum Dia 25 mm

Standard and special long length

We also supply TiN and TiALN Coated Drills

Also specials to suit specific purposes